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McNulty

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(54) **METHOD OF MAKING A BATTERY TRAY**

(71) Applicant: **Francis G. McNulty**, Estero, FL (US)

(72) Inventor: **Francis G. McNulty**, Estero, FL (US)

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See application file for complete search history.

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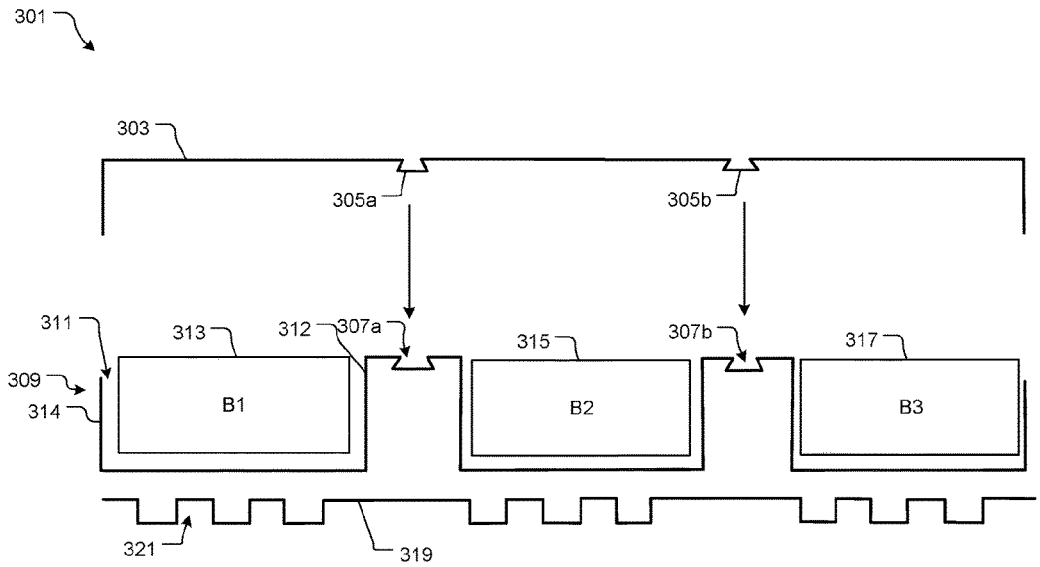
Primary Examiner — Edward T Tolan

(74) *Attorney, Agent, or Firm* — Eldredge Law Firm, LLC; Richard Eldredge

(57) **ABSTRACT**

A method of forming a car battery tray, the method includes continuously roll-forming a first sheet of metal into a bottom tray, the bottom tray having a first compartment with side walls and to receive a first battery, and the bottom tray having an opening formed into one of the side walls; and continuously roll-forming a second sheet of metal into a top tray, the top tray having a protrusion to engage with the opening of the bottom tray; the bottom tray and top tray connect to secure the first battery in place; the bottom tray and top tray form the car battery tray.

4 Claims, 4 Drawing Sheets