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United States Patent [19]

Gilman

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[54] **VIBRATORY CONVEYOR**

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[52] **U.S. Cl.** **198/769**; 198/761

[58] **Field of Search** 198/761, 763, 198/769

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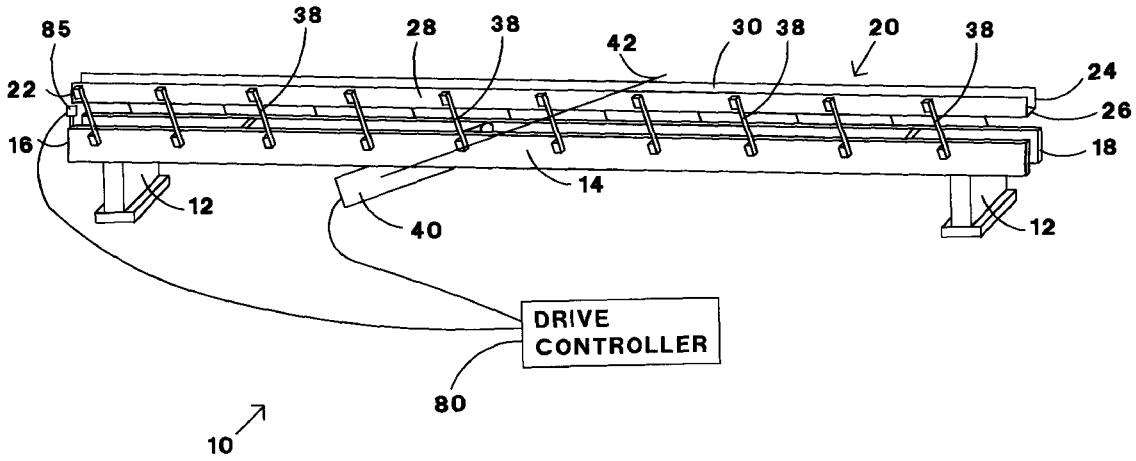
[57] **ABSTRACT**

A conveying system with a frame supporting a conveying member suitable to move products thereon. A drive, which is preferably an electromagnetic drive having a mass that vibrates back and forth along a substantially straight path, is connected to the frame.

9 Claims, 6 Drawing Sheets