bending or shaping the same, then, while bent and still hot, setting them up and securing them around the heads, and finally completing the hooping of the barrel, all substantially as set forth.

3. The mode herein described of making barrels or like vessels, said mode consisting in first cutting the staves to the proper form, then steaming the staves, then, while they are hot, bending or shaping the same, then, while bent and still hot, setting them up and securing them around the heads, then completing the hooping of the barrel, and finally introducing glue or other cement into said barrel, and supporting the barrel on end while painting the heads, whereby the simultaneous painting and sealing of the heads is effected, all substantially as specified.

In testimony whereof I have signed my name to this specification in the presence of two subscribing witnesses.

M. E. BEASLEY.

Witnesses:
WILLIAM F. DAVIS,
HARRY SMITH.