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## MARGARINE

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This invention relates to improvements in margarine,  
and to the improved margarines.

Margarine as it is normally produced in commerce  
is an emulsion of water phase and an oil phase together  
with small amounts of other ingredients. The oil is  
usually the external phase. Under usual frying conditions,  
the margarine tends to separate into two layers since  
heat breaks the emulsion. The water droplets, being  
heavier than oil, collect underneath the oil and become  
superheated. This causes the water to burst out of  
its fatty enclosure with explosive violence giving rise  
to the phenomenon commonly known as spattering.

Past experience has shown that this difficulty can be  
overcome more or less successfully by incorporating in  
the margarine interface modifiers which disperse this  
water phase in the oil phase even at cooking temperatures,  
allowing the fine water droplets to evaporate quietly  
without undue superheating. A number of interfacial  
modifiers have been proposed and considered for use  
as emulsifiers or dispersing agents in margarine to  
assist in overcoming spattering. Vegetable phosphatides,  
commonly called vegetable lecithins, have been one of  
the most common of such agents, but they have not been  
completely successful and the prior art abounds with  
proposals and attempts to improve their efficiency.  
To the best of our knowledge, however, the problem has  
not heretofore been solved satisfactorily. Margarine is  
a highly competitive product not only as against other  
margarines but also as against butter. Margarines which  
simulate butter as closely as possible while yet being  
producible at costs competitive with other margarines  
are a main objective in the margarine art. Accordingly,  
margarine which exhibits no more spattering than butter,  
and preferably less spattering, is desired, but the costs  
of interface modifiers which will achieve this goal must  
be moderate. The commercial vegetable lecithins have  
been selling in recent years at prices which have been  
considered low or moderate by margarine manufacturers,  
and hence constitute a class of interface modifiers  
which have seemed likely to meet the requirements of  
anti-spattering interface modifiers if their efficiency  
could be improved without greatly increasing their cost.  
At present, usually an additional interface modifier,  
such as mono- and di-glycerides, is used in conjunction  
with the vegetable lecithins to produce margarines  
capable of exhibiting approximately the above-mentioned  
desirable characteristics of butter. Accordingly, such  
improvements in vegetable lecithins have long been  
sought.

We have now found that a particular fraction or  
moiety of vegetable lecithins is especially adapted for  
use as an anti-spattering agent in margarines, that when  
it is incorporated in margarines by itself in very small  
amounts, it not only substantially eliminates spattering  
but also imparts to the margarine some additional  
properties simulating butter. We have also found that the  
processing steps which are required to provide this frac-

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tion in a condition suitable for such use are relatively  
inexpensive so that the price of the improved interface  
modifier is currently satisfactory.

Accordingly, it is the principal object of this invention  
to provide an improved margarine which is substantially  
free of spattering and which manifests additional  
properties simulating butter.

Other objects ancillary thereto will be apparent from  
the following description of our invention.

In our efforts to improve the anti-spattering efficiency  
of vegetable lecithins, we have found that the alcohol-  
insoluble moiety of crude vegetable lecithins is an  
unusually effective anti-spattering agent, and that the  
alcohol-soluble moiety is substantially ineffective in  
that function. Moreover, we have found that the two  
moieties are somewhat antagonistic so that the removal  
of the alcohol-soluble moiety permits the alcohol-insoluble  
fraction to function more effectively than it would in  
the presence of that moiety. In addition, we have found  
that the alcohol-insoluble moiety imparts to margarine  
improved foaming characteristics which simulate those  
of butter. Furthermore, the alcohol-insoluble moiety  
substantially eliminates the sticky milk curd which  
heretofore has formed on the bottom of the frying pan.  
The whole vegetable lecithins which have heretofore  
been used in margarine as anti-spattering agents and  
which contain both of the moieties described above,  
have not provided these latter improvements, so that  
it will be apparent that the elimination of the  
alcohol-soluble moiety of the whole mixture has led to  
unexpected improvements in margarine so far as frying  
characteristics are concerned.

The improved margarine compositions of the present  
invention additionally possess high resistance to "water-  
bleeding," a property characteristic of butter. "Water-  
bleeding" is evidenced by breakdown of the emulsion  
and appearance of droplets of water on the surface of  
the product. As this water evaporates, the surface of  
the margarine becomes encrusted with salt crystals and  
the product takes on an unsightly and undesirable  
appearance. Many margarine compositions are presently  
available uncolored, and dyestuffs are subsequently  
incorporated in the margarine to impart a yellow color.  
During the coloring process, a product having poor  
emulsion stability will tend to "bleed" and hence be  
objectionable. We have found that margarines containing  
whole vegetable lecithins have poor emulsion stability  
and frequently "bleed." However, margarines prepared  
with the alcohol-insoluble moiety are characterized  
by excellent resistance to "water-bleeding" and, in  
fact, at least are equal to, and in some instances,  
superior to butter in this respect. Accordingly, it is a  
surprising result of this invention that margarines which  
contain the alcohol-insoluble moiety of vegetable lecithins  
and are substantially free of the alcohol soluble  
moiety thereof are characterized by substantial freedom  
from "water-bleeding."

We acknowledge the fact that whole commercial vegetable  
lecithins can be incorporated in margarine in such  
amounts as will substantially eliminate spattering, but  
it has not been practical to use the amounts which are  
so needed because those amounts impart a distasteful  
characteristic flavor to the margarine different from that  
of butter, which is objectionable. In contrast, the  
amounts of the alcohol-insoluble moiety which suppress  
spattering do not noticeably alter the flavor of margarines  
in which they are incorporated. The amount so needed  
varies, of course, with the formulation of the margarine,  
the product of some manufacturers requiring more than  
others. When the margarine is substantially free of the  
alcohol-soluble fraction, an amount of the alcohol-insoluble