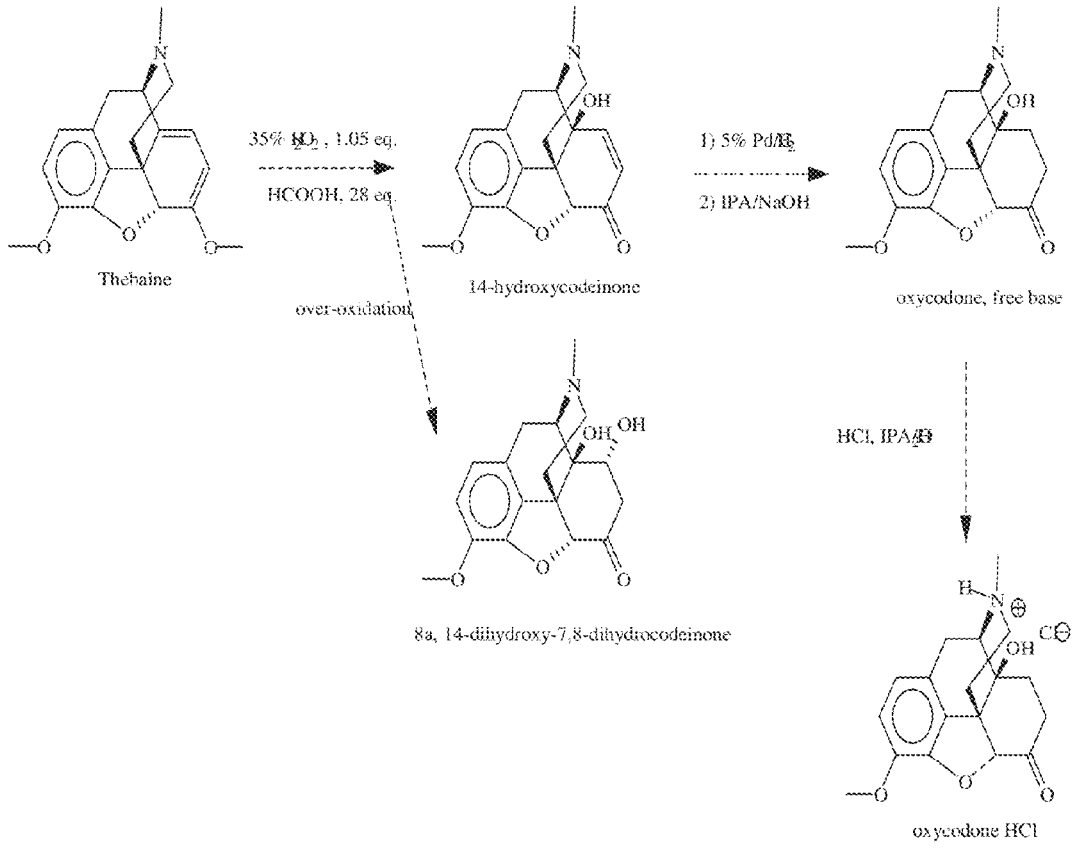
FIGURE 1



Reaction scheme of the process used to produce oxycodone HCl from thebaine.