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(54) **PROCESS FOR MAKING ISOOCTENES FROM AQUEOUS ISOBUTANOL**

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(58) **Field of Classification Search**

None

See application file for complete search history.

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(57) **ABSTRACT**

The present invention relates to a catalytic process for making isooctenes using a reactant comprising isobutanol and water. The isooctenes so produced are useful for the production of fuel additives.

17 Claims, 7 Drawing Sheets