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(54) **SYSTEM AND METHOD OF ROLLING MATERIAL IN A CONVEYOR ENVIRONMENT**

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See application file for complete search history.

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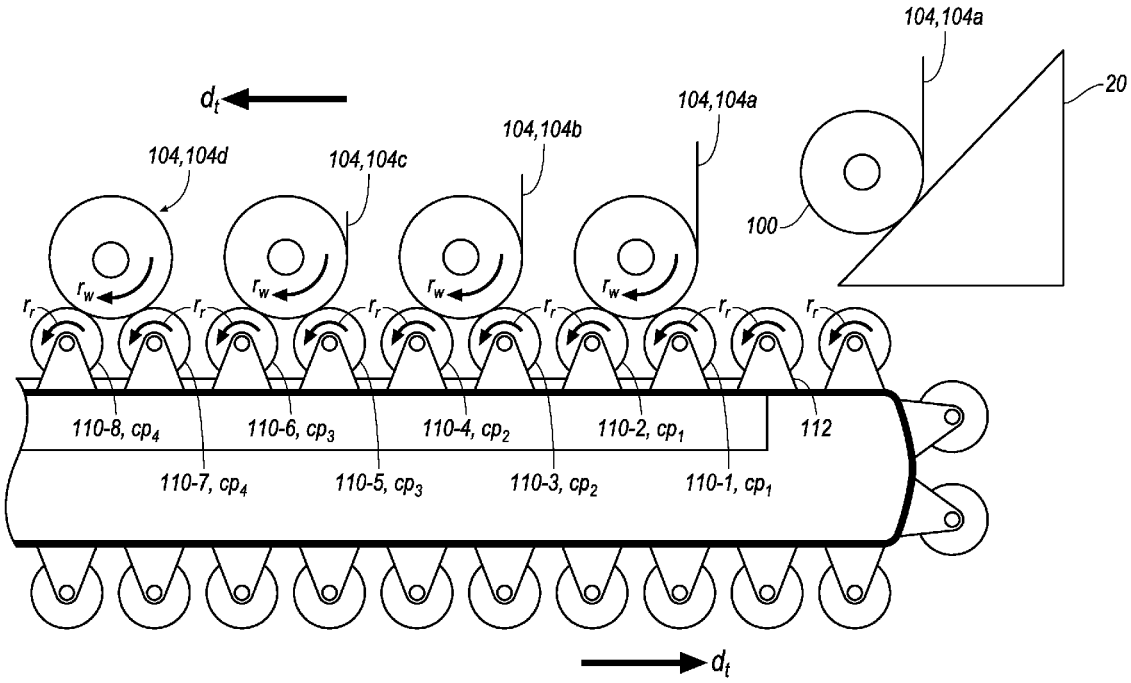
(57) **ABSTRACT**

A transportation system with a roll of material having an unsecured material portion is disclosed. The transportation system includes a first roller and a second roller spaced apart from the first roller. The spacing between the first roller and the second roller define a cradle. The cradle is operable to receive the roll of material, the roll of material having the unsecured material portion. At least one of the first roller and the second roller is rotatable about its axis to facilitate a securing of the unsecured material portion of the roll of material.

17 Claims, 4 Drawing Sheets