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(54) **SAPPHIRE WINDOW**

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(52) **U.S. Cl.**

CPC .. ***B41M 5/24*** (2013.01); ***G02B 1/00*** (2013.01); ***G02B 1/10*** (2013.01)

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See application file for complete search history.

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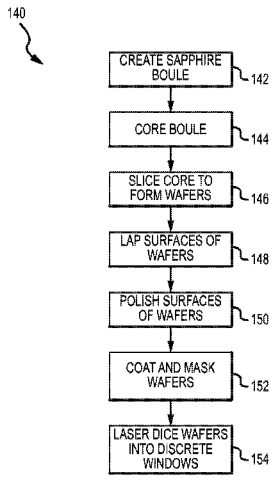
(57) **ABSTRACT**

Methods for creating sapphire windows are provided herein. In particular, one embodiment may take the form of a method of manufacturing sapphire windows. The method includes obtaining a polished sapphire wafer and applying decoration to the sapphire wafer. The method also includes cutting the sapphire wafer into discrete windows. In some embodiments, the cutting step comprises laser ablation of the sapphire.

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