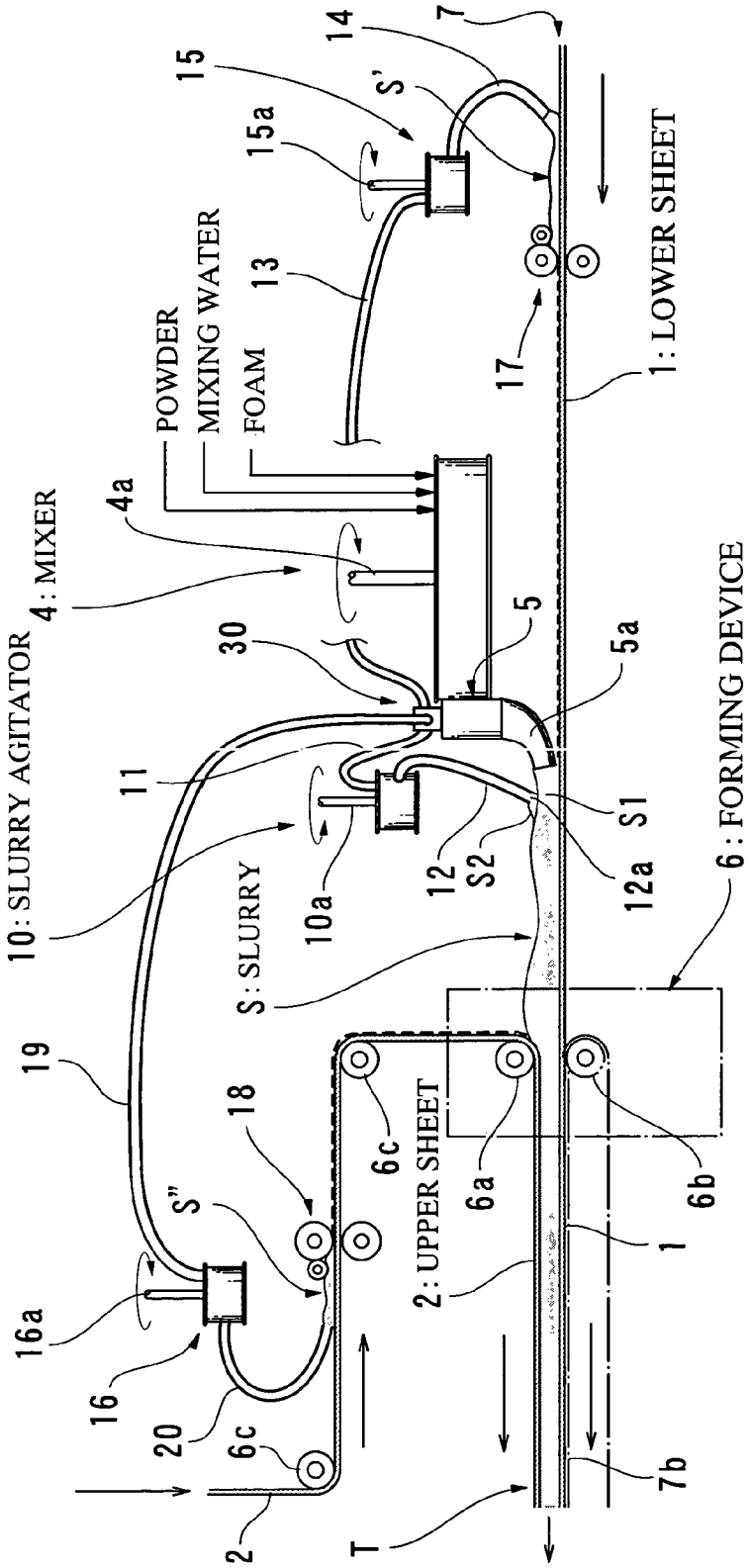
FIG.1


POWDER
MIXING WATER
FOAM
4: MIXER
4a
10: SLURRY AGITATOR
10a
11
12
12a
13
14
15
15a
16
16a
17
18
19
20
1: LOWER SHEET
2: UPPER SHEET
5
5a
6: FORMING DEVICE
6a
6b
6c
7
7b
30
S: SLURRY
S'
S"
S1
S2
T
1
2