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6. The tray recited in claim 1 wherein a thickened bead having a thickness substantially greater than said side ends and said corners is attached to said side of said ends and said corners and extends continually around said sides, said ends and said corners;

at least one rib is attached to each said corner on the outer side thereof;

said rib extends from said bottom to said thickened bead and provides structural strength to support other trays stacked on said tray.

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7. The tray recited in claim 6 wherein two said ribs are attached to each said corner;

each of said two ribs are spaced from each other.

8. The tray recited in claim 7 wherein said tray is adapted to be stacked on said flat surfaces;

said ribs of said trays being disposed in vertical alignment with each other whereby said ribs of each said tray carries the weight of said trays above.

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