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(54) **HANDHELD COMPUTING DEVICE**

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(58) **Field of Classification Search** 361/679.3, 361/679.55, 679.56
See application file for complete search history.

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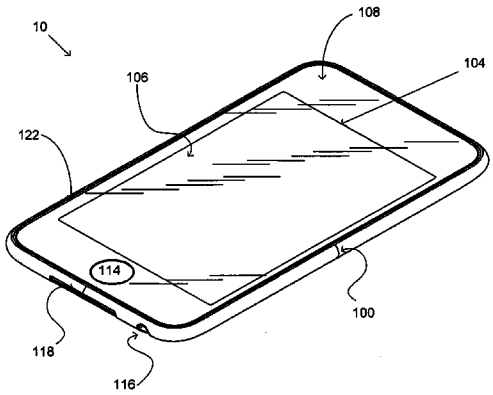
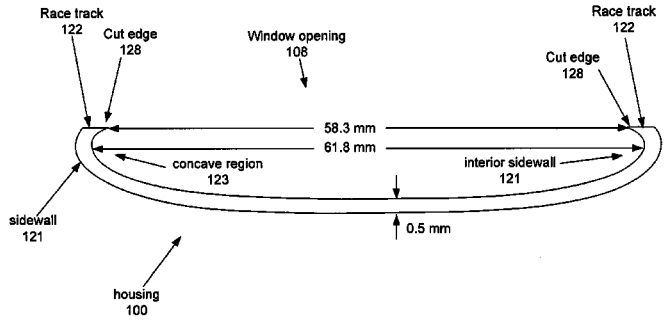
(57) **ABSTRACT**

A minimum Z height handheld electronic device and methods of assembly is described. The electronic device includes a single seamless housing having a front opening and a cover disposed within the front opening and attached to the seamless housing without a bezel.

32 Claims, 28 Drawing Sheets