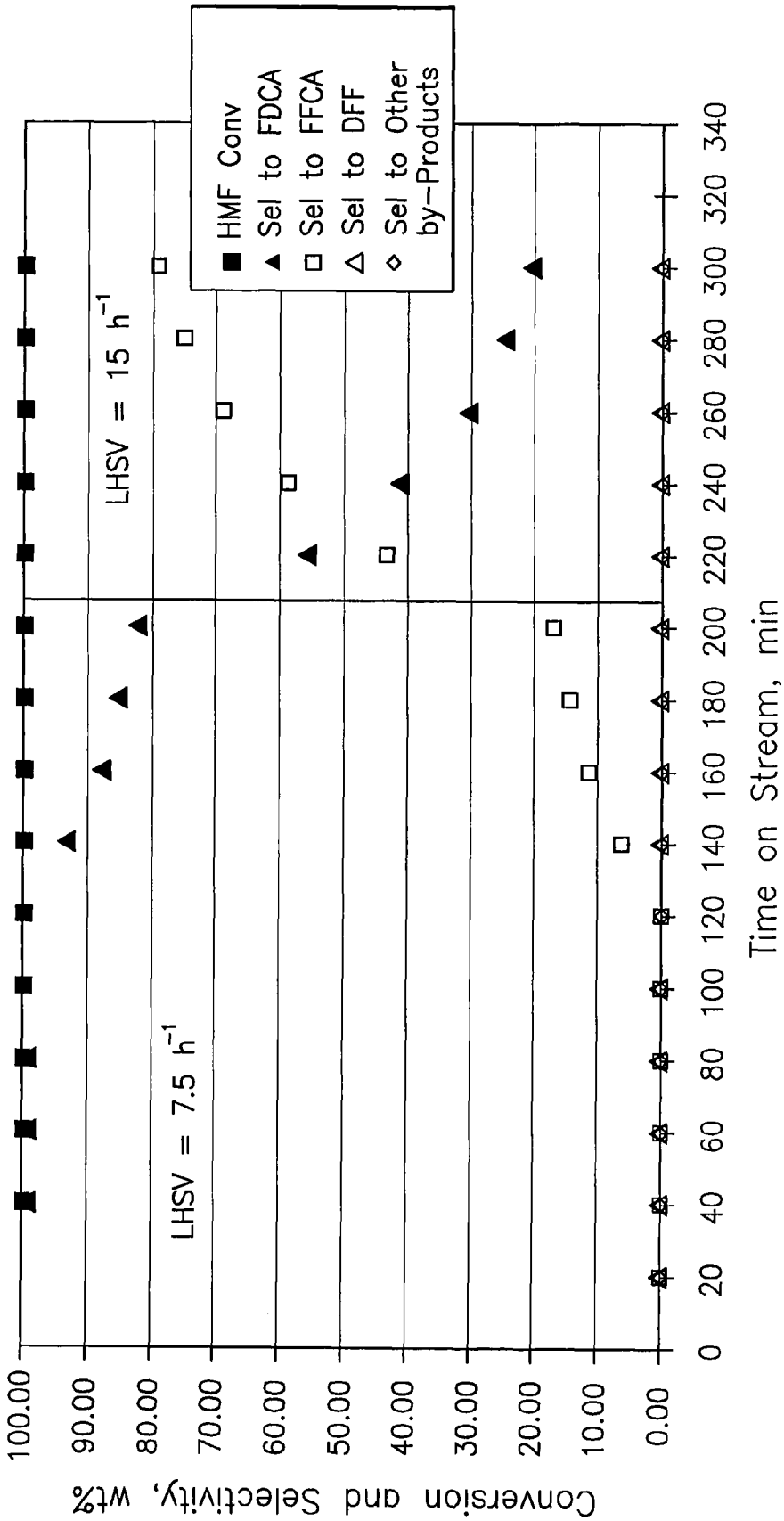
HMF Conv
Sel to FDCA
Sel to FFCA
Sel to DFF
Sel to Other by-Products
LHSV = 15 h^{-1}
LHSV = 7.5 h^{-1}
Conversion and Selectivity, wt%
100.00
90.00
80.00
70.00
60.00
50.00
40.00
30.00
20.00
10.00
0.00
0
20
40
60
80
100
120
140
160
180
200
220
240
260
280
300
320
340
Time on Stream, min

FIG. 11