No. 689,880. Patented Dec. 31, 1901.

R. HERDER.

MANUFACTURE OF KNIFE BLADES.

(Application filed June 16, 1899.)

(No Model.)

Fig: 1.

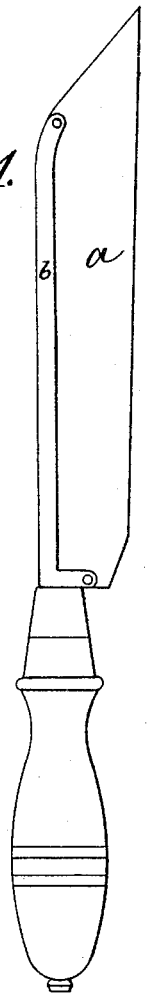
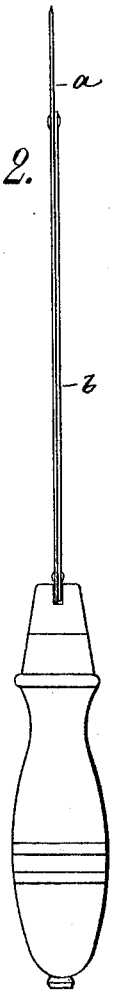


Fig: 2.



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