

The lower extremity of the sensing rod 26 (see FIG. 5) is counterbored at 27 to slideably receive therewithin in a telescoping manner a rod extender insert 28. The insert 28 includes a dowel portion 29 which slides within the counterbore 27 in the main body of the rod 26. The dowel portion makes a tight interference fit with the internal walls of the bore 27 so that by adjusting the degree of penetration of the dowel 29 the axial length of the composite rod structure 26 is determined.

The sensing rods 26 rest at their lower extremity upon the free end portions of the respective piezoelectric reeds 17. The reeds 17 are cantilevered about the fulcrum support 18 with the free end portions thereof supporting their respective sensing rods 26. The reeds are arranged in a stair step fashion in pairs. The upper most reed of each pair is apertured to allow passage therethrough of the sensing rod resting upon the lower most reed of each pair. The aperture is conveniently formed by a notch which notches out one of the corners of the respective reed. Such a notched corner is shown at 31 in FIG. 3. The sensing rod 26 associated with the upper most reed of each stair step pair rests upon the corner of the reed at the free end of the reed 17. The sensing rods 26 associated with the successively lower pairs or steps of the stack of reeds 17 pass by the ends of the reeds above that pair in the stack of reeds 17.

Referring now to FIG. 4, the piezoelectric reeds 17 each comprise a sandwich structure of piezoelectric material in which two layers of electrically polarized piezoelectric material 32 and 33 sandwich therebetween a leaf of conductive material 34, as of brass. The outer surfaces of the piezoelectric layer 32 and 33 are covered with a thin layer of electrically conductive material 35 as of gold or nickel. In a typical example, the reeds are approximately a $\frac{1}{4}$ inch wide, 2 inches in length and the brass leaf 34 has a thickness as of 0.001 to 0.002 inch and piezoelectric layers 32 and 33 have thicknesses as of 0.007 to 0.008 inch. The conductive layer 35 has a thickness, as of 50 micro inches. Such reeds are commercially available from NGK of Nagoya, Japan as model MT-114H bimorphous elements.

The reeds utilized herein are electrically polarized for parallel operation at the factory by the application of a high voltage across conductive layer 35. A polarization mark 36 indicates the positive terminal during the polarizing process.

The operating potentials are applied to the respective reeds 17 by means of a circuit schematically indicated in FIG. 4. More particularly, a source of relatively high voltage, as of +160 volts is applied to terminal 37 which is connected to the upper layer 35 of the bimorphous piezoelectric reed 17. The central leaf 34 is connected to one terminal of a double pole-double throw switch 38 which is preferably a transistor switch. The lower face electrode 35 of the reed 17 is connected to ground. The switch 38 selectively couples the central leaf 34 either to the high positive potential or to ground potential which either places the full 160 volts across the lower piezoelectric layer 33, or across the upper piezoelectric layer 32 as determined by the position of switch 38.

When positive potential is applied across the upper piezoelectric layer 32, it deflects the reed upwardly about the fulcrum 18 and conversely when the positive potential is applied across the lower piezoelectric layer 33 it deflects the reed 17 downwardly about the fulcrum 18. The bending moment selectively applied to the reed causes the sensing rod 26 associated with that reed to be

either fully elevated as determined by the shoulder of the rod being stopped by the marginal edge of the respective bore 24 in the sensing plate 19 or conversely when the bending moment is downward, the reed deflects downward and gravity operating on the respective sensing rod 26 causes the rod to be fully retracted so that the degree to which the sensing rod protrudes if any from the sensing surface 23 is greatly reduced relative to the amount of protrusion when the rod is fully elevated. The operator senses the pattern of protruding rods 26 to define a given braille character.

Electrical connection is made to the root ends of the respective reeds by means of a printed circuit board, mating with the recessed web 15 not shown, and leads which connect the circuit on the printed circuit board to the respective terminals of each of the respective reeds 17 in a manner as indicated in FIG. 4.

In a typical example, the sensing rod 26 is made of ABS plastic, has a diameter of 0.082 inch and a length for the neck portion 25 of 0.328 inch. The rods are conveniently made by injection molding and their length from the shoulder to the base varies from 0.095 inch to 0.845 inch.

An advantage to the manner in which the electrical potentials are applied to the reeds 17 as shown in FIG. 4 is that the piezoelectric layers 32 and 33 are permanently electrically polarized in the same sense as that of the applied operating electric field. More particularly, the electric vector of layer 32 is perpendicular to and directed toward the plane of the central leaf 34, whereas the permanent electric polarization vector of the lower piezoelectric layer 33 is normal to the leaf 34 and directed away from the leaf. The applied voltage for actuation of the reed 17 is thus always applied in the direction of the electric field polarization of the layers 32 and 33. In this manner, depolarization of the reeds with useage does not occur.

The inner ends of the respective top plates 19 are recessed at 39 for mounting to a stringer, not shown, extending laterally of the individual electromechanical braille cells 11. The recessed portion 39 includes a vertical bore 41 to receive a screw passing into a tapped bore in the stringer. Similarly, a tapped bore 42 is provided in the centrally recessed portion 21 of the top plate to receive a screw passing through the central stringer and threadably mating with the threads of the bore 42.

The advantages of the braille cell of the present invention include its simplified construction utilizing reeds 17 all of the same dimension with certain of the reeds being notched at 31. By cantilevering the reeds 17, the braille cells 11 may be arranged in a pair of rows, as shown in FIG. 6, thereby providing two relatively closely spaced lines of braille text.

What is claimed is:

1. In an electromechanical braille cell having a plurality of braille indicia:

reed means comprising a stack of piezoelectric reeds cantilevered from a support structure for bending movement about a fulcrum at the support structure in response to the application of an operating voltage to respective ones of said piezoelectric reeds; sensing rod means for mechanical operative association with respective ones of said reed means for selective movement of respective ones of said rod means along the direction of elongation of said rod means in response to bending movement of respective ones of said reed means;