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(54) **LIGHT EMITTING DEVICE INCLUDING A FILTER AND A PROTECTIVE LAYER**

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(58) **Field of Classification Search**
None
See application file for complete search history.

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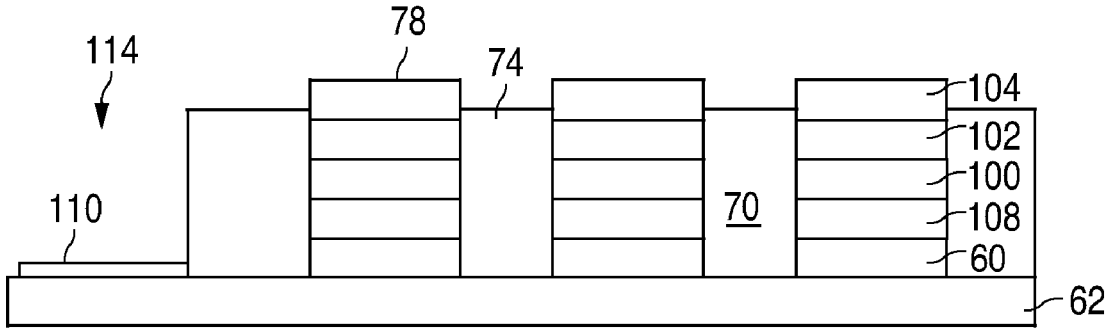
(57) **ABSTRACT**

A method according to embodiments of the invention includes providing a plurality of LEDs (**60**) attached to a mount (**62**). A filter (**102**) is attached to at least one of the plurality of LEDs. A protective layer (**104**) is formed over the filter. A reflective layer (**74**) is formed over the mount. A portion of the reflective layer disposed over the protective layer is removed.

16 Claims, 2 Drawing Sheets