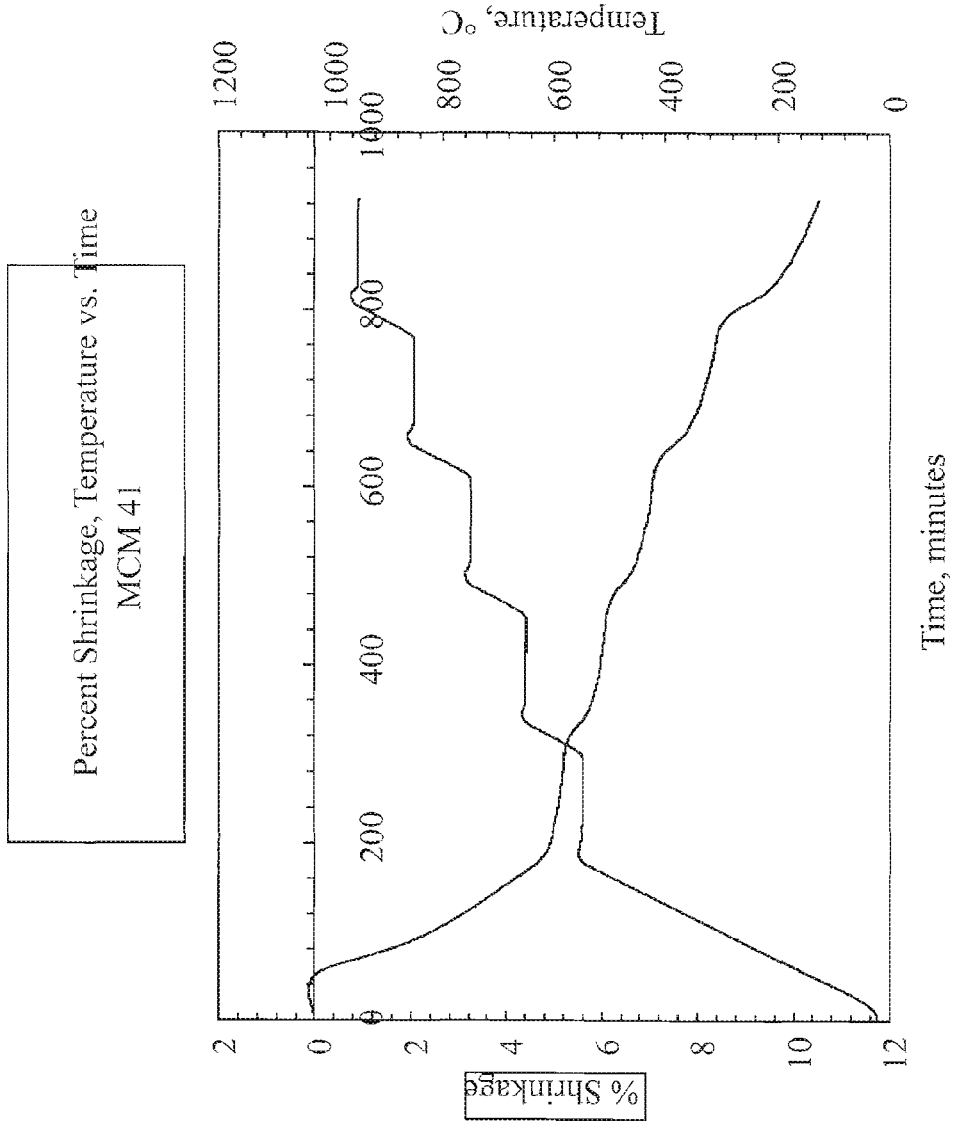
Percent Shrinkage, Temperature vs. Time
MCM 41
% Shrinkage
Temperature, °C
Time, minutes
2
0
2
4
6
8
10
12
1200
1000
800
600
400
200
0
200
400
600
800
1000

FIG. 1