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Raiford et al.

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[54] **METHOD AND APPARATUS FOR MAKING INTEGRATED MULTIFOCAL LENSES**

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[58] **Field of Search** ..... 51/33 W, 58, 99, 106 LG, 51/124 L, 162, 165.71, 284, 322; 82/12; 29/106

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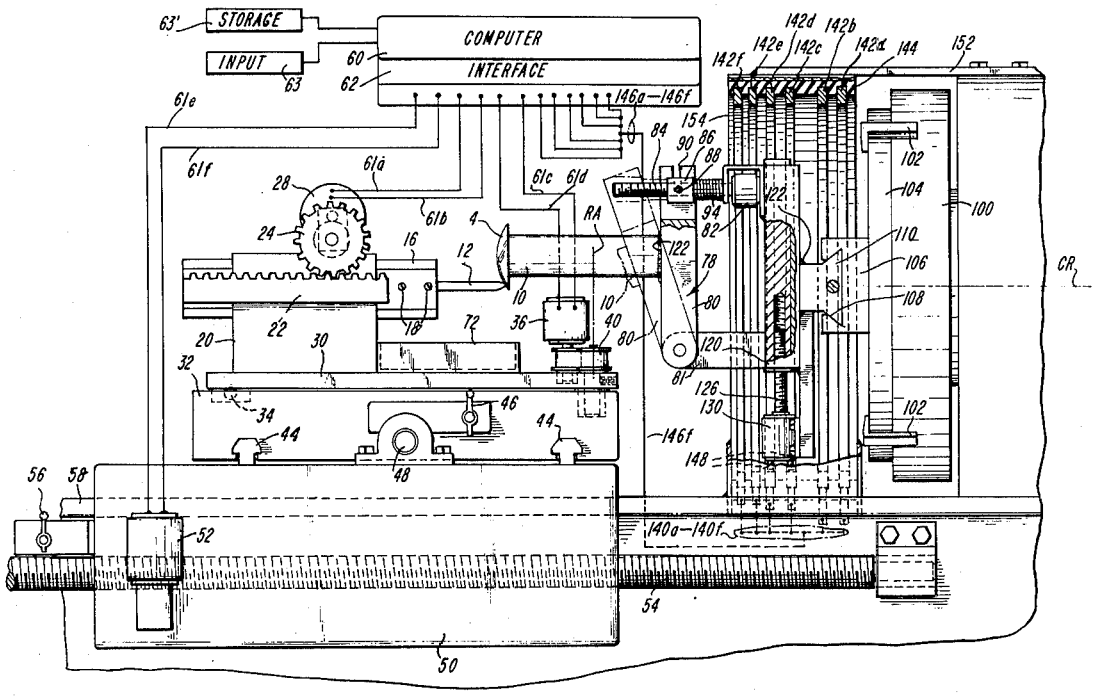
[57] **ABSTRACT**

A method and apparatus of producing multifocal lenses wherein the prescribed variation in focal length between far vision and near vision may be automatically ground or cut into a lens blank. A simultaneous grinding and polishing technique for plastic lenses is also disclosed.

29 Claims, 9 Drawing Figures