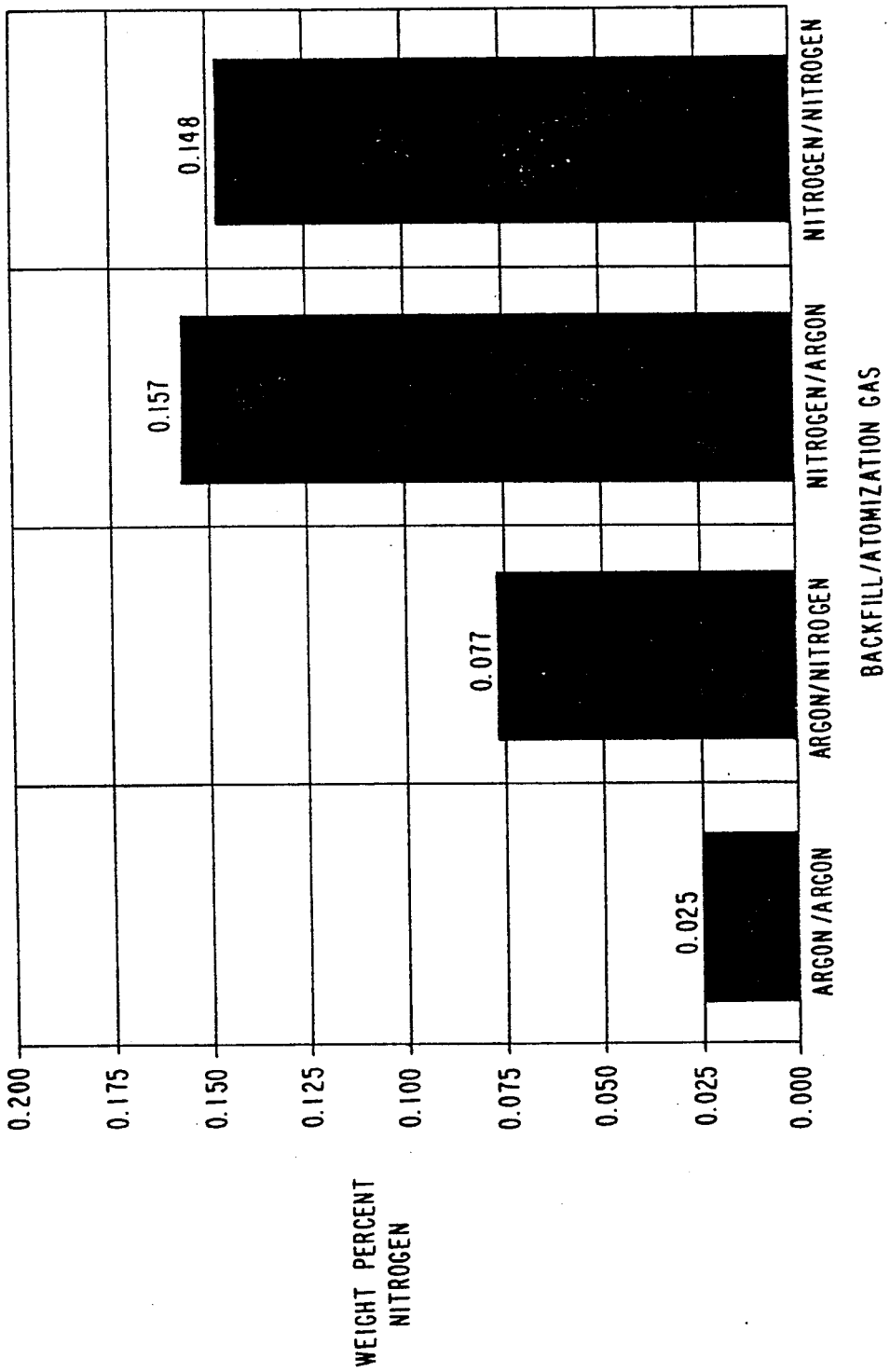
0.200
0.175
0.150
0.125
0.100
0.075
0.050
0.025
0.000
WEIGHT PERCENT NITROGEN
0.025
0.077
0.157
0.148
ARGON/ARGON
ARGON/NITROGEN
NITROGEN/ARGON
NITROGEN/NITROGEN
BACKFILL/ATOMIZATION GAS

FIGURE 1