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[54] **LIQUID TONERS WITH HYDROCARBON SOLVENTS**

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[58] **Field of Search** 430/110, 109, 430/114, 115

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[57] **ABSTRACT**

The toner particles of this invention comprise pigment and a resin. The resin comprises a novel polymer formed from ethylenically unsaturated monomers, macromeric moieties that render the resin dispersible in hydrocarbon solvents, and a surface-release promoting moiety. When used for toner particles the polymer further comprises charge directing chelating moieties. The toner particles also include a charge director, preferably a metal cation. The toner particles, when dispersed in a carrier liquid, are useful as liquid toners for electrographic or electrophotographic processes.

21 Claims, No Drawings