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curl or bead at the lower margin of said wall firmly grasping the gasket.

4. In a combination as defined in claim 1, the holding means being a screw-thread above said back-up wall engaging the thread on said neck.

5. In a combination as defined in claim 4, the interengaging surfaces of the sealing surface and gasket being lubricated to reduce torque.

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References Cited by the Examiner

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3,142,401	7/1964	Foss et al.	215—40

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