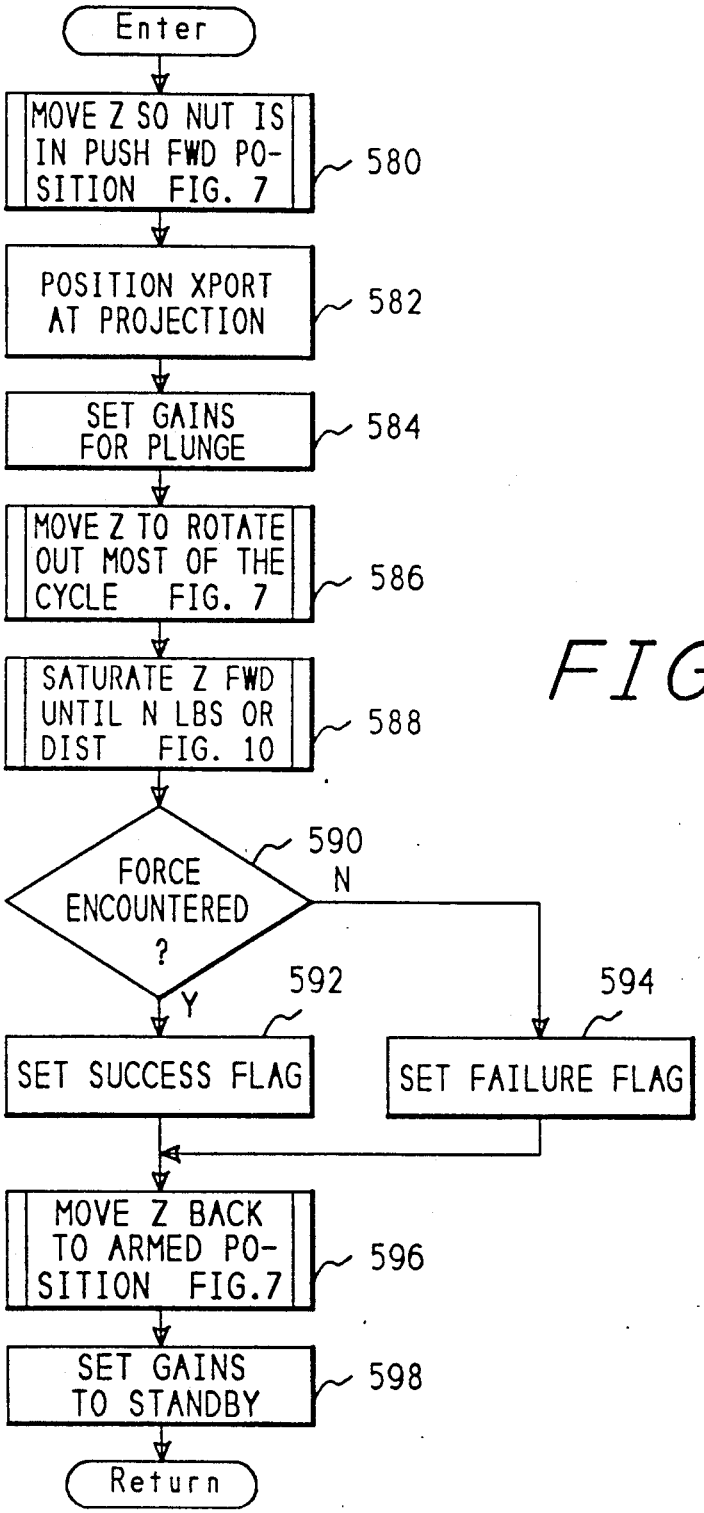
Enter
MOVE Z SO NUT IS IN PUSH FWD POSITION FIG. 7
580
POSITION XPORT AT PROJECTION
582
SET GAINS FOR PLUNGE
584
MOVE Z TO ROTATE OUT MOST OF THE CYCLE FIG. 7
586
SATURATE Z FWD UNTIL N LBS OR DIST FIG. 10
588
FORCE ENCOUNTERED ?
590
N
Y
592
594
SET SUCCESS FLAG
SET FAILURE FLAG
MOVE Z BACK TO ARMED POSITION FIG.7
596
SET GAINS TO STANDBY
598
Return

FIG. 21