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United States Patent [19][11] **Patent Number:** **5,128,457**

Albarella et al.

[45] **Date of Patent:** **Jul. 7, 1992**[54] **CHROMOGENIC THIOL INDICATORS
BASED ON AN ISOBENZOTHAZOLONE
RING SYSTEM**[75] Inventors: **James P. Albarella; David L. Garling;
Robert P. Hatch**, all of Elkhart, Ind.[73] Assignee: **Miles Inc., Elkhart, Ind.**[21] Appl. No.: **802,527**[22] Filed: **Dec. 5, 1991****Related U.S. Application Data**

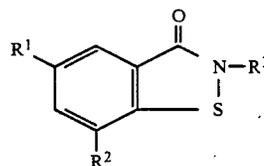
[60] Division of Ser. No. 546,703, Jul. 2, 1990, which is a continuation of Ser. No. 214,426, Jul. 1, 1988, abandoned.

[51] Int. Cl.⁵ **C09B 29/039; C09B 29/10;
C09B 29/44**[52] U.S. Cl. **534/768; 534/775;
534/778; 534/780; 534/788**[58] Field of Search **534/778, 780, 788, 768,
534/775**[56] **References Cited****U.S. PATENT DOCUMENTS**

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Newly synthesized chromogenic thiol-indicating benzoisothiazolone derivatives having the structure:



where R¹, R² and R³ are as defined in the specification, are useful in the detection of thiols, particularly in an aqueous system. This process comprises contacting the aqueous system with a chromogenic thiol-indicating benzoisothiazolone derivative as described herein. Chromophoric changes due to thiol-mediated reduction of the benzoisothiazolone derivative then occur. Such changes can be in a solution or on an indicator surface in contact or having been in contact with the aqueous system. The chromophoric changes, due to a bathochromic shift in characteristics light absorption upon reduction of the benzoisothiazolone derivative, are proportional to the amount or rate of appearance of thiols in the aqueous system.

10 Claims, No Drawings