Sept. 29, 1959 C. E. DAVIDSON 2,906,657

METHOD OF MAKING EXPANSIBLE AND RETRACTABLE CLOSURES

Filed June 6, 1958

Fig.1

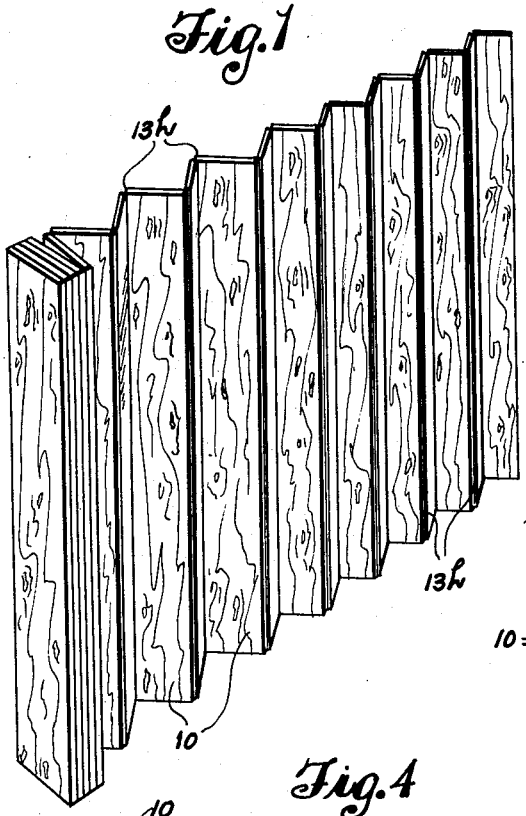


Fig.2

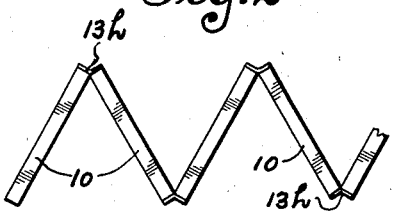


Fig.8

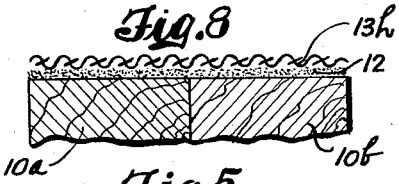


Fig.5

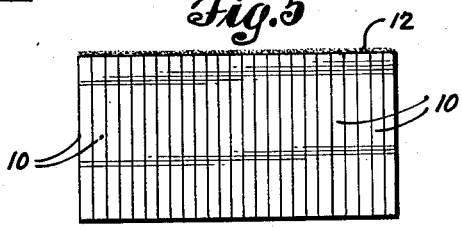


Fig.4

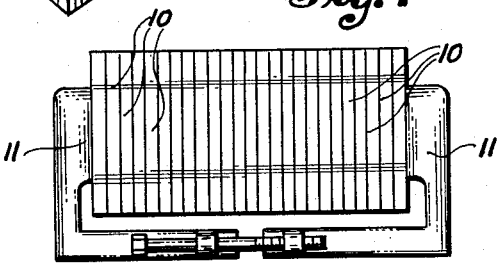


Fig.6

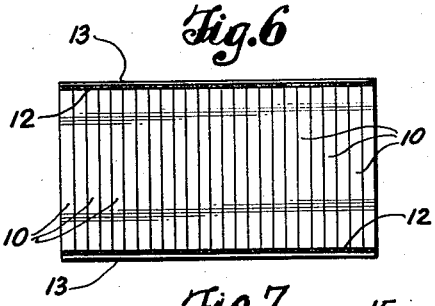
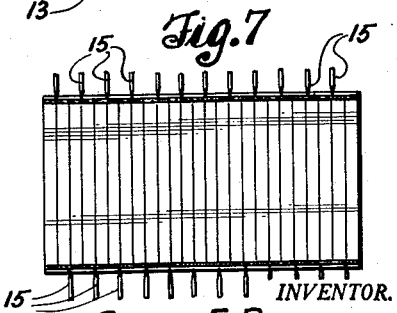


Fig.7



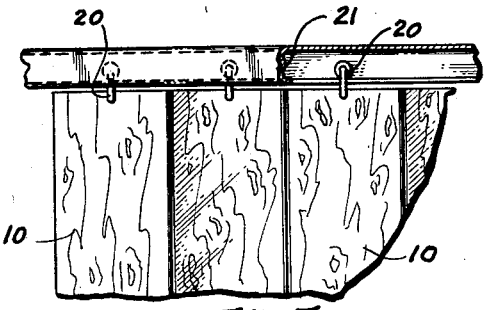


Fig.3

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