

[54] METHOD OF MAKING ASPHERIC LENSES

[56]

References Cited

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U.S. PATENT DOCUMENTS

[21] Appl. No.: 5,598

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[22] Filed: Jan. 22, 1979

Primary Examiner—James B. Lowe

Related U.S. Application Data

[57]

ABSTRACT

[63] Continuation-in-part of Ser. No. 874,934, Feb. 3, 1978, which is a continuation-in-part of Ser. No. 793,388, May 25, 1977, abandoned.

A method of making plastic aspheric lenses by casting a liquid monomer in a container, polymerizing the monomer to form a solid having an aspheric optical surface formed within the container and cutting a second optical surface on the solid lens material with the container supporting the lens material during the cutting and polishing operation.

[51] Int. Cl.² B29D 11/00

[52] U.S. Cl. 264/1; 264/219; 264/313; 425/808

[58] Field of Search 264/1, 219, 220, 313; 425/808

1 Claim, 3 Drawing Figures

