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(54) **HOT MELT INKS**

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(57) **ABSTRACT**

This disclosure includes a hot melt ink composition that includes at least one wax having a freezing point of from about 20° C. to about 45° C. and a melting point of at least about 35° C., and at least one colorant. The composition includes at least about 50 wt % of the at least one wax. This disclosure also relates to a printing process using such a composition and a product containing such a composition.

25 Claims, No Drawings