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Langdon

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[54] **HYDROXYALKYLAMINO GLYCOSIDES AND PROCESS OF PREPARATION**

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[52] **U.S. Cl.** ..... **260/210 R;** 252/352; 252/357; 260/209 R; 260/211 R

[51] **Int. Cl.**[2] **C07H 15/02**

[58] **Field of Search** ..... 260/210 R, 209 R, 211 R, 260/210

[56] **References Cited**

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[57] **ABSTRACT**

Glycosides are prepared by reacting a monosaccharide or a compound hydrolyzable to a monosaccharide with 3-chloro-1,2-propanediol in the presence of an acid catalyst producing a 2-hydroxy-3-chloropropyl glycoside. The glycoside is then reacted with a base and an amine having at least one alkyl group that contains 8 to 30 carbon atoms to produce an alkali soluble surfactant.

12 Claims, No Drawings