

[54] **METHOD OF MAKING BIFOCAL CONTACT LENSES**

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Related U.S. Application Data

[63] Continuation-in-part of Ser. No. 874,934, Feb. 3, 1978, Pat. No. 4,150,073, which is a continuation-in-part of Ser. No. 793,388, May 25, 1977, abandoned.

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[52] **U.S. Cl.** 264/1; 51/216 LP; 51/284 R; 82/11; 82/18

[58] **Field of Search** 264/1, 138, 162; 425/808; 51/284 R, 216 LP; 82/11, 12, 18

[56] **References Cited**

U.S. PATENT DOCUMENTS

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Primary Examiner—James B. Lowe

[57] **ABSTRACT**

A method of making bifocal contact lenses by cutting the distant power on a lathe with an off center rotation to produce a prism lens, removing the lens from the lathe, turning the lens 180°, replacing the lens on the off center lathe, and cutting the near power segment.

2 Claims, 5 Drawing Figures