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Gross

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(54) **METHOD AND APPARATUS FOR PLASTIC DUCT BANK MANUFACTURE**

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CPC ***F16L 3/22*** (2013.01); *Y10T 29/53657* (2015.01)

(58) **Field of Classification Search**
USPC 29/235; 264/145, 148, 150, 151; 425/317, 377
See application file for complete search history.

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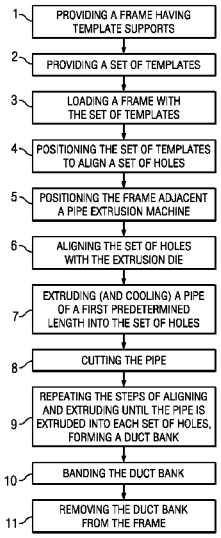
(57) **ABSTRACT**

A method and apparatus for manufacturing a duct bank comprising the steps of loading a frame with a series of templates, positioning the frame adjacent a pipe extruder, aligning a set of a plurality of holes with a die of the pipe extruder, extruding a pipe of a first length into the set of holes, repeating the steps of aligning and extruding for each set of holes, thereby forming the duct bank, banding the duct bank, and removing the duct bank from the frame.

10 Claims, 11 Drawing Sheets