

[54] METHOD OF MANUFACTURING CONTACT LENSES

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Related U.S. Application Data

[63] Continuation of Ser. No. 92,444, Nov. 24, 1970, abandoned.

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[51] Int. Cl. B24b 1/00, B24b 9/14

[58] Field of Search..... 51/284, 318, 129, 51/131, 132, 323

[57] ABSTRACT

Contact lens manufacture wherein a semifinished lens or blank having the desired base curve is mounted for axial rotation and its concave side formed with a plurality of peripheral surfaces or curves having slightly different radii of curvature, each being greater than that of the base curve, and juncture line removal tools are presented having radii of curvature each between that of an adjacent pair of peripheral curves to effect juncture line removal.

[56] References Cited

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3 Claims, 4 Drawing Figures

