

TABLE

Oxygen Affinity of Human and Bovine Hemoglobins Cross-linked with MMSBA			
Sample	$P_{\frac{1}{2}}$ (mmHg)	n	% Delivery to Tissue of the Oxygen Bound Hemoglobin in the Lungs
Human red blood cells	27.02	2.8	40
Human stroma-free hemoglobin, (untreated)	18.01	2.64	10
Human stroma-free hemoglobin, (oxy-reacted)	26.90	2.11	39
Human stroma-free hemoglobin, (deoxy-reacted)	26.95	2.41	39
Bovine red blood cells	33.01	2.3	52
Bovine stroma-free hemoglobin, (untreated)	32.66	2.16	46
Bovine stroma-free hemoglobin, (oxy-reacted)	38.17	1.52	40
Bovine stroma-free hemoglobin, (deoxy-reacted)	40.17	1.80	46

## Note:

The last column in the Table shows values computed with the Hill equation (Wyman, J., Adv. Prot. Chem., 19:223 (1964) assuming that the partial pressure of oxygen is 100 mmHg in the lungs and 30 mmHg in the tissues.

In the Table above,  $P_{\frac{1}{2}}$  indicates the partial pressure of oxygen necessary for saturating hemoglobin at 50% (i.e.,  $P_{\frac{1}{2}}$  measures the oxygen affinity). Also, the value n is the expression of oxygen-binding cooperativity, which in normal human red cells is very close to n=3.

As shown in the Table above, the cross-linked stroma-free hemoglobin obtained as described above had an oxygen affinity lower than that of the corresponding untreated stroma-free hemoglobin. In addition, all the cross-linked stroma-free human hemoglobins obtained had a value of n in the Hill plot near 2.3, demonstrating the persistence of a very good oxygen-binding cooperativity in the cross-linked hemoglobins.

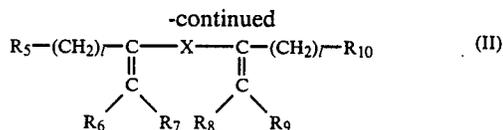
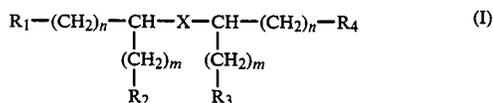
Cross-linked bovine hemoglobins had a relatively low value of n, but it was still higher than 1.5.

As shown in the Table, and as above discussed, the oxygen binding characteristics of all of the cross-linked hemoglobins assured acceptable levels of oxygen delivery to tissues.

While the invention has been described in detail and with reference to specific embodiments thereof, it will be apparent to one skilled in the art that various changes and modifications can be made therein without departing from the spirit and scope thereof.

We claim:

1. Cross-linked stroma-free hemoglobin obtained by cross-linking stroma-free hemoglobin with at least one cross-linking reagent selected from the group consisting of compounds of the general formulae (I) and (II):



wherein one of  $R_1$  or  $R_2$  represents an electron-withdrawing atom or group, and the other of  $R_1$  or  $R_2$  represents a leaving atom or group or an electron-withdrawing group containing a leaving atom or group; one of  $R_3$  or  $R_4$  represents an electron-withdrawing atom or group, and the other of  $R_3$  or  $R_4$  represents a leaving atom or group or an electron-withdrawing group containing a leaving atom or group;  $R_5$  and  $R_{10}$ , which may be the same or different, each represents an electron-withdrawing atom or group or an electron-withdrawing group containing a leaving atom or group; one of  $R_6$  or  $R_7$  represents a hydrogen atom, an alkyl group, an aryl group, or a heterocyclic group, and the other of  $R_6$  or  $R_7$  represents a leaving atom or group; one of  $R_8$  or  $R_9$  represents a hydrogen atom, an alkyl group, an aryl group or a heterocyclic group, and the other of  $R_8$  or  $R_9$  represents a leaving atom or group; X represents a linking atom or group, n=0 to 4, m=0 to 4 and l=0 to 4.

2. The cross-linked stroma-free hemoglobin as claimed in claim 1, wherein the electron-withdrawing group represented by  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$  and  $R_{10}$  is a member selected from the group consisting of CN,  $NO_2$ , halogen,  $S(O)R_{11}$ ,  $S(O_2)R_{11}$ ,  $C(O)R_{11}$ , wherein  $R_{11}$  is selected from the group consisting of a hydrogen atom, a substituted or unsubstituted  $C_1$ - $C_{12}$  alkyl group, a substituted or unsubstituted mono- or bicyclic aryl group, and a substituted or unsubstituted heterocyclic group.

3. The cross-linked stroma-free hemoglobin as claimed in claim 2, wherein said substituents on said alkyl group, aryl group, and heterocyclic group are selected from the group consisting of a halogen atom, CN, a  $C_1$ - $C_{12}$  alkyl group, a substituted or unsubstituted phenyl group,  $NO_2$ , OH, and a  $C_1$ - $C_{12}$  alkoxy group.

4. The cross-linked stroma-free hemoglobin as claimed in claim 2, wherein said heterocyclic group is selected from the group consisting of substituted or unsubstituted imidazolyl and substituted or unsubstituted pyrazinyl.

5. The cross-linked stroma-free hemoglobin as claimed in claim 1, wherein  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$ , and  $R_{10}$  are selected from the group consisting of CN and  $SO_2R_{11}$ .

6. The cross-linked stroma-free hemoglobin as claimed in claim 1, wherein the electron-withdrawing group containing a leaving group represented by  $R_1$ ,  $R_2$ ,  $R_3$ ,  $R_4$ ,  $R_5$  and  $R_{10}$  is a member selected from the group consisting of  $R_{12}P(O)OR_{12}$ ,  $P(O)(OR_{12})_2$ ,  $OP(O)(OR_{12})_2$  and  $CO_2R_{12}$ , wherein  $R_{12}$  is selected from the group consisting of a hydrogen atom, a substituted or unsubstituted  $C_1$ - $C_{12}$  alkyl group, a substituted or unsubstituted mono- or bicyclic aryl group, a substituted or unsubstituted heterocyclic group and a halogen atom and  $P(O)(R_{13})_2$ ,  $S(O)R_{13}$ ,  $S(O_2)R_{13}$  and  $C(O)R_{13}$ , wherein  $R_{13}$  is a halogen atom.

7. The cross-linked stroma-free hemoglobin as claimed in claim 1, wherein the group other than a leaving group represented by  $R_6$ ,  $R_7$ ,  $R_8$  and  $R_9$  is selected from the group consisting of a hydrogen atom, a  $C_1$ - $C_{12}$  alkyl group, an aryl group, and a heterocyclic group.