



US008192527B2

(12) **United States Patent**  
**Pirngruber et al.**

(10) **Patent No.:** **US 8,192,527 B2**  
(45) **Date of Patent:** **Jun. 5, 2012**

(54) **PURIFICATION METHOD BY HYDROGEN ADSORPTION WITH COGENERATION OF CO<sub>2</sub> STREAM PRESSURE**

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(\* ) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 346 days.

(21) Appl. No.: **12/520,778**

(22) PCT Filed: **Nov. 30, 2007**

(86) PCT No.: **PCT/FR2007/001978**

§ 371 (c)(1), (2), (4) Date: **Dec. 28, 2009**

(87) PCT Pub. No.: **WO2008/081102**

PCT Pub. Date: **Jul. 10, 2008**

(65) **Prior Publication Data**

US 2010/0089233 A1 Apr. 15, 2010

(30) **Foreign Application Priority Data**

Dec. 22, 2006 (FR) ..... 06 11406

(51) **Int. Cl.**  
**B01D 59/26** (2006.01)

(52) **U.S. Cl.** ..... **95/97; 95/45; 95/55; 95/90; 95/95; 95/96**

(58) **Field of Classification Search** ..... **95/45, 55, 95/90, 95, 96, 97**

See application file for complete search history.

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(57) **ABSTRACT**

The present invention relates to a method of producing hydrogen of very high purity from a feed predominantly containing said hydrogen and a minor part of impurities mainly consisting of carbon dioxide, carbon monoxide, methane and heavier hydrocarbons. The purification method by hydrogen adsorption using a desorption stage at a lower pressure than the pressure of the feed, such as a PSA method for example, allows to produce the desorption stream and notably to recover the carbon dioxide under pressure and high-purity hydrogen, with a high yield. These performances are obtained by combining the successive stages of the method according to the invention with the use of a new family of adsorbent whose dynamic capacity at a high desorption pressure is greater than that of conventional adsorbents.

**23 Claims, 3 Drawing Sheets**

