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(54) **METHOD FOR HANDHELD COMPUTER DEVICE**

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See application file for complete search history.

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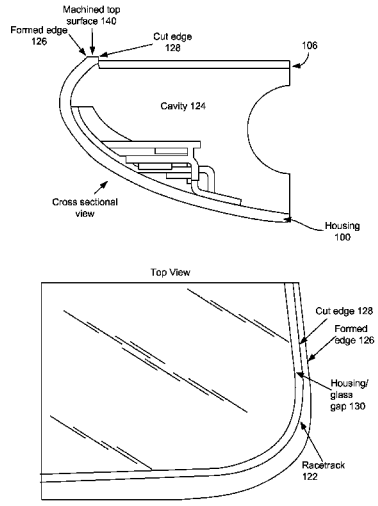
(57) **ABSTRACT**

A minimum Z height handheld electronic device and methods of assembly is described. The electronic device includes a single seamless housing having a front opening and a cover disposed within the front opening and attached to the seamless housing without a bezel.

16 Claims, 28 Drawing Sheets