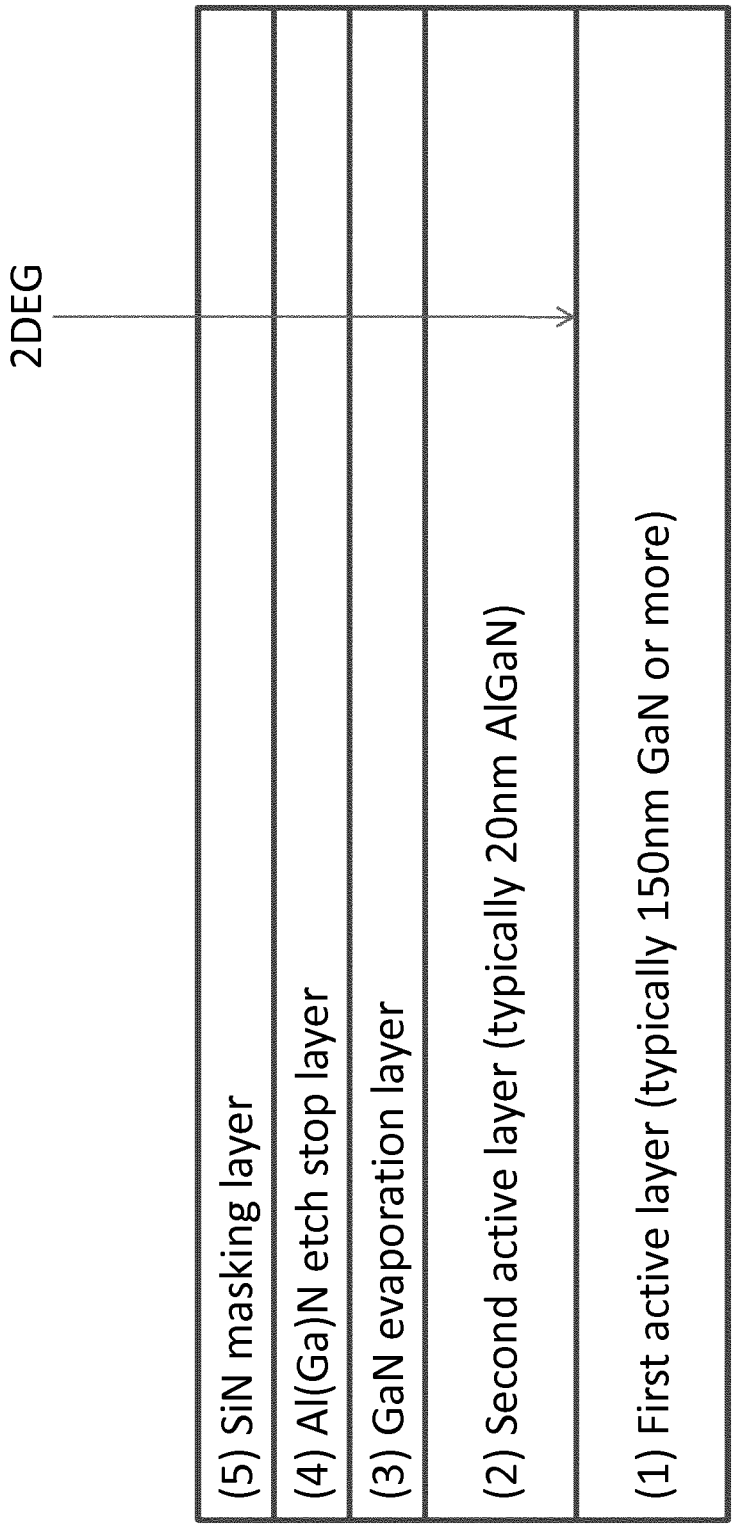

Figure 1: structure of first epitaxial stack