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(54) **VAGINAL INSERT METHOD OF MANUFACTURE**

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B65H 69/04	(2006.01)

(52) **U.S. Cl.**

CPC ***A61F 2/0022*** (2013.01); ***A61F 2/005*** (2013.01); ***B65H 69/04*** (2013.01); *A61F 2/0095* (2013.01); *A61F 2230/008* (2013.01); *A61F 2230/0065* (2013.01); *A61F 2230/0078* (2013.01); *A61F 2240/001* (2013.01)

(58) **Field of Classification Search**

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See application file for complete search history.

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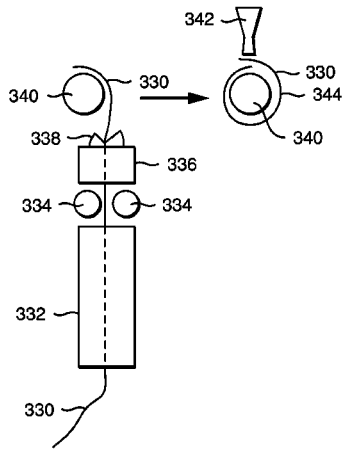
(57) **ABSTRACT**

A method of manufacture for a vaginal insert. The vaginal insert may have a core, a cover, and a removal element. In various embodiments, the cover can be conformed to the vaginal insert.

12 Claims, 50 Drawing Sheets