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(54) **ROLLER-TYPE CONVEYOR FOR PLASTICS MATERIAL PRE-FORMS**

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See application file for complete search history.

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(57) **ABSTRACT**

An apparatus for the conveying of plastics material containers and, in particular, plastics material pre-forms with a first roller arranged so as to be rotatable about its longitudinal axis, with a second roller arranged so as to be rotatable about its longitudinal axis, wherein the first roller and the second roller are arranged with respect to each other such that the plastics material containers can be conveyed between these rollers, wherein the plastics material container is supported by the two rollers during conveying. At least one roller has a main body produced from a first material and a layer which surrounds this main body in its peripheral direction and which is produced from a plastics material differing from the first material, wherein this layer acts as a contact layer for contacting the plastics material containers.

**26 Claims, 3 Drawing Sheets**

