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Junk

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(54) **METHODS AND SYSTEM FOR MINOR LOOP FEEDBACK FALLBACK**

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 342 days.

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(57) **ABSTRACT**

Methods and system for minor loop feedback fallback are disclosed. An example apparatus includes a minor loop feedback having a first mode and a second mode. The first mode is to output a first value used to control a process control device in a normal operation. The second mode is to output a second value used to control the process control device during a failure condition. The apparatus includes a controller to transition between the first mode and the second mode based on an identification of the failure condition.

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CPC **G05B 9/03** (2013.01)

(58) **Field of Classification Search**

None
See application file for complete search history.

25 Claims, 6 Drawing Sheets

