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Ziegler et al.

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(54) **HEAT AND PRESSURE GENERATED DESIGN**

(56) **References Cited**

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(65) **Prior Publication Data**

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Related U.S. Application Data

OTHER PUBLICATIONS

(62) Division of application No. 12/976,213, filed on Dec. 22, 2010, now abandoned.

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(60) Provisional application No. 61/295,550, filed on Jan. 15, 2010.

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(51) **Int. Cl.**
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(52) **U.S. Cl.**
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(57) **ABSTRACT**

A wood fiber based panel with surfaces layer with lower parts which has less binders than the upper parts. Also, a method of manufacturing a building panel having a structured surface with a design that has color variation in register with the structure obtained by a varying pressure distribution applied on the surface.

(58) **Field of Classification Search**
None
See application file for complete search history.

19 Claims, 2 Drawing Sheets

