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(54) **PROCESS FOR THE MANUFACTURE OF SPIROCYCLIC SUBSTITUTED BENZOFUROQUINOLIZINES**

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CPC ..... **C07D 491/22** (2013.01); **B01J 25/02** (2013.01)

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See application file for complete search history.

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(57) **ABSTRACT**

The present invention relates to a process for the manufacture of N-(2-((2R,12bS)-2'-oxo-1,3,4,6,7,12b-hexahydrospiro [benzofuro[2,3-a]quinolizine-2,4'-imida-zolidine]-3'-yl) ethyl)-methanesulfonamide, where in the process trimethylsilyl cyanide is used.

**20 Claims, 2 Drawing Sheets**