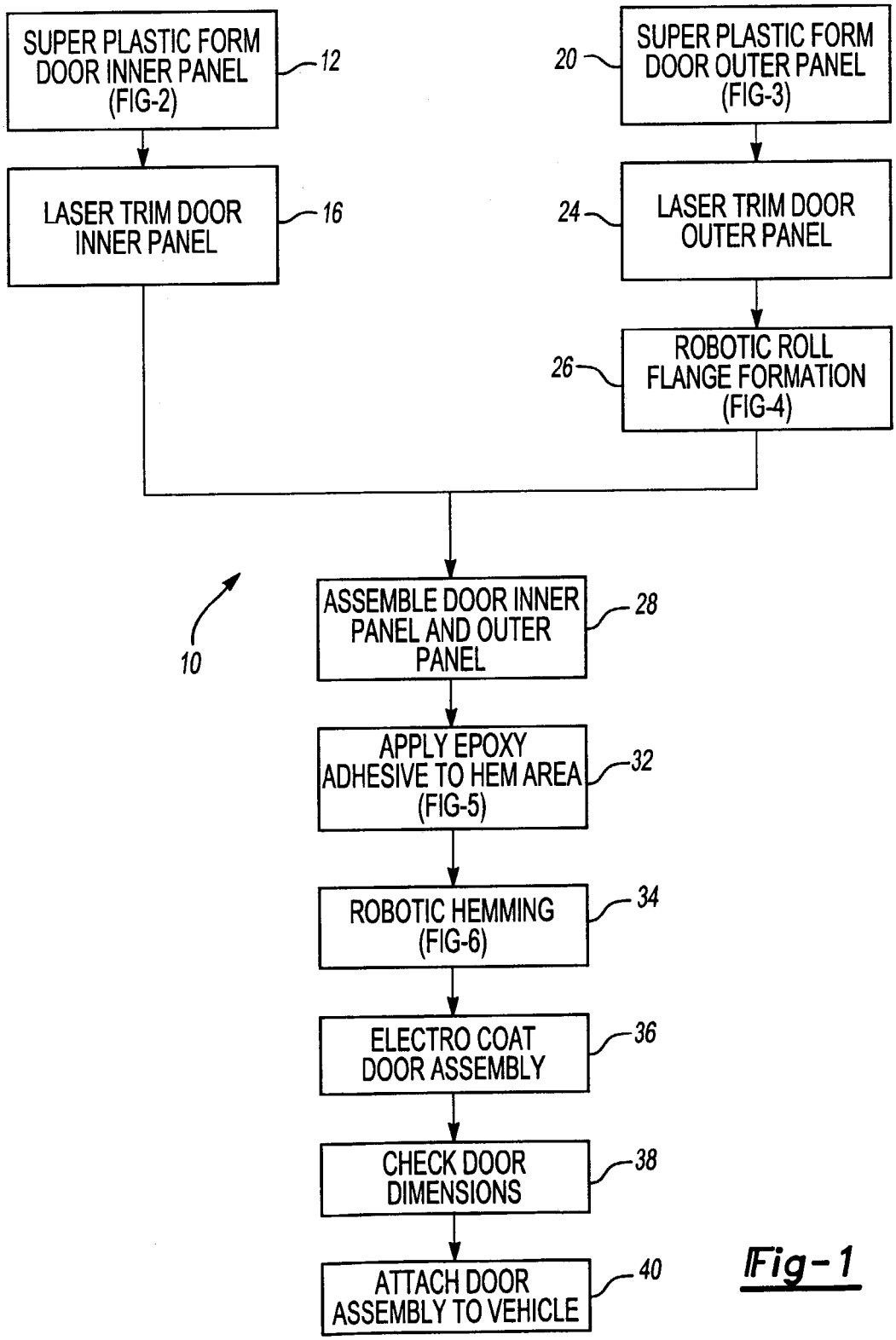
SUPER PLASTIC FORM DOOR INNER PANEL (FIG-2)
12
LASER TRIM DOOR INNER PANEL
16
20
SUPER PLASTIC FORM DOOR OUTER PANEL (FIG-3)
24
LASER TRIM DOOR OUTER PANEL
26
ROBOTIC ROLL FLANGE FORMATION (FIG-4)
10
ASSEMBLE DOOR INNER PANEL AND OUTER PANEL
28
APPLY EPOXY ADHESIVE TO HEM AREA (FIG-5)
32
ROBOTIC HEMMING (FIG-6)
34
ELECTRO COAT DOOR ASSEMBLY
36
CHECK DOOR DIMENSIONS
38
ATTACH DOOR ASSEMBLY TO VEHICLE
40

Fig-1