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(54) **UREA-TERMINATED POLYURETHANE DISPERSANTS**

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See application file for complete search history.

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(57) **ABSTRACT**

The present invention relates to urea-terminated polyurethanes dispersants based on diols and polyether diols, aqueous dispersions of such polyurethanes, the manufacture of the urea terminated polyurethane dispersions and inks containing pigments and/or disperse dyes dispersed with these urea terminated polyurethane dispersants. The urea termination can have nonionic hydrophilic substituents.

17 Claims, No Drawings