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upwardly from said shoulder, said neck portion receiving said safety closure; and, at least one ramp projecting from said shoulder, wherein said at least one locking lug and said at least one ramp cooperate to provide locking means, and wherein said locking means is overcome by displacement of said at least one locking lug outwardly of said at least one ramp.

6. The safety closure and container combination according to claim 5, said top wall further comprising:

a first top wall portion, said outer periphery of said top wall defining an outer diameter of said first top wall portion;

a second top wall portion coaxial to said first top wall portion, said second top wall portion being disposed vertically below said first top wall portion; and,

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a downward taper connecting an inner diameter of said first top wall portion to an outer diameter of said second top wall portion.

7. The safety closure and container combination according to claim 5, wherein:

said safety closure is threadingly attached to said container neck portion.

8. The safety closure and container combination according to claim 5, wherein:

said at least one locking lug projects inwardly from an inner surface of said outer wall.

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